

ABSTRACT

A3 [0034] The invention relates to a lower blade shaft for a roller cutting machine with at least one lower blade for the lengthwise cutting of foils and strips into sectors. A flexible adjustment of such a lower blade shaft to various cutting widths according to the invention is ensured by a lower blade shaft having a number of lower blades exceeding the number of cuts, arranging the lower blades in essentially regular intervals on the lower blade shaft, and selecting the distances between the lower blades to permit a flexible choice of sector width.